



MONTHLY MAINTENANCE SCHEDULE

JAN FEB MAR APR MAY JUN JUL AUG SEP OCT NOV DEC

RG100 CARRIAGE

- **Check Oil Level:** Remove the oil fill plug and check the oil level. Fill as needed with 10-weight, non-detergent oil.
- **Inspect External Wiper Seal:** Closely inspect the seal for wear or damage, replacing if necessary.

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CYLINDER

- **Clean Exterior:** Use solvent or brake cleaner and wipe down with a dry cloth.
- **Lubricate the Cylinder:** Apply a thin coat of WD-40 or 10-weight oil to the cylinder's surface.
- **Inspect for Damage:** Check the cylinder for scratches, dents, or rust that could impact its performance.

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AIR SYSTEM

- **Check Air Dryer:** Make sure it's functioning properly to avoid damage caused by moisture.
- **Inspect Control Systems:** Confirm the system is providing proper lubrication (one drop per cycle) to prevent internal wear.

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QUARTERLY:

Oil Check for RG100 Carriage: Unbolt door from carriage and cycle door by hand to assure non labored and smooth operation. Remove the oil fill plug, check the oil level, rotate the carriage 180*, drain, rotate back to the original position, reassemble, and fill with 10-weight, non-detergent oil as needed. This will need to be done January, April, July, October.

Wiper Seal Inspection: Closely examine the external wiper seal for any signs of wear or damage, replacing if necessary.

JAN	APR	JUL	OCT
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>